

# Work Order ID 60971

Tuesday, August 03, 2010 9:19:59 AM



Page 1

Item ID: D4020-3

Accept



Setup



Start  
Stop

Revision ID:

Item Name: Mesh (350 Basket Short, Base)

Start Date: 8/4/2010 Start Qty: 2.00

Required Date: 8/6/2010 Req'd Qty: 2.00

Reference:

Cust Item ID:  
Customer:

Approvals: Process Plan: MF

Date: 10-8-3

Tooling:

Date:

Run

Start



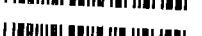
QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4020

A

100



Shear

Shear

FLOW WATER JET

0.00

Memo

0.00

1-Cut mesh at 56.00" (when mesh is on D4017-041 trim mesh to finish size if necessary)

(2)

SAD 10-08-05

120



QC5- Inspect part completeness to step on W/O

0.00

QC

Quality Control

Memo

0.00

EW 10-08-05

(2)

130



Identify as per dwg & Stock Location: 6JA

0.00

Packaging

Packaging

Memo

0.00

SAD  
10-08-05

(2)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 60971**

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Page 2

Item ID: D4020-3

Revision ID:

Item Name: Mesh (350 Basket Short, Base)

Start Date: 8/4/2010 Start Qty: 2.00

Required Date: 8/6/2010 Req'd Qty: 2.00

Reference:

Accept



Setup

Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Date: \_\_\_\_\_

Run

Start



Stop

Sequence ID/  
Work Center ID

140



QC

Quality Control

Operation  
Description

QC21- Final Inspection - Work Order Release

Set Up/  
Run Hours

0.00

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

10/08/05 JJ

MF  
10-8-05

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

Tuesday, August 03, 2010 9:19:59 AM

Work Order ID: 60971

Parent Item: D4020-3

Parent Item Name: Mesh (350 Basket Short, Base)

Start Date: 8/4/2010  
Start Qty: 2.00

Required Date: 8/6/2010  
Required Qty: 2.00

Page 1

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC  
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F Expanded Metal Flat SS		Purchased	No			100	sf	947.5018	19.1516	40.31916		SAD 10-08-05	

Location	Loc Qty	Loc Code
MAT	947.501833	
114809	179.722443	
114853	51.14859	
115012	500	
115067	56.6308	
115171	160	

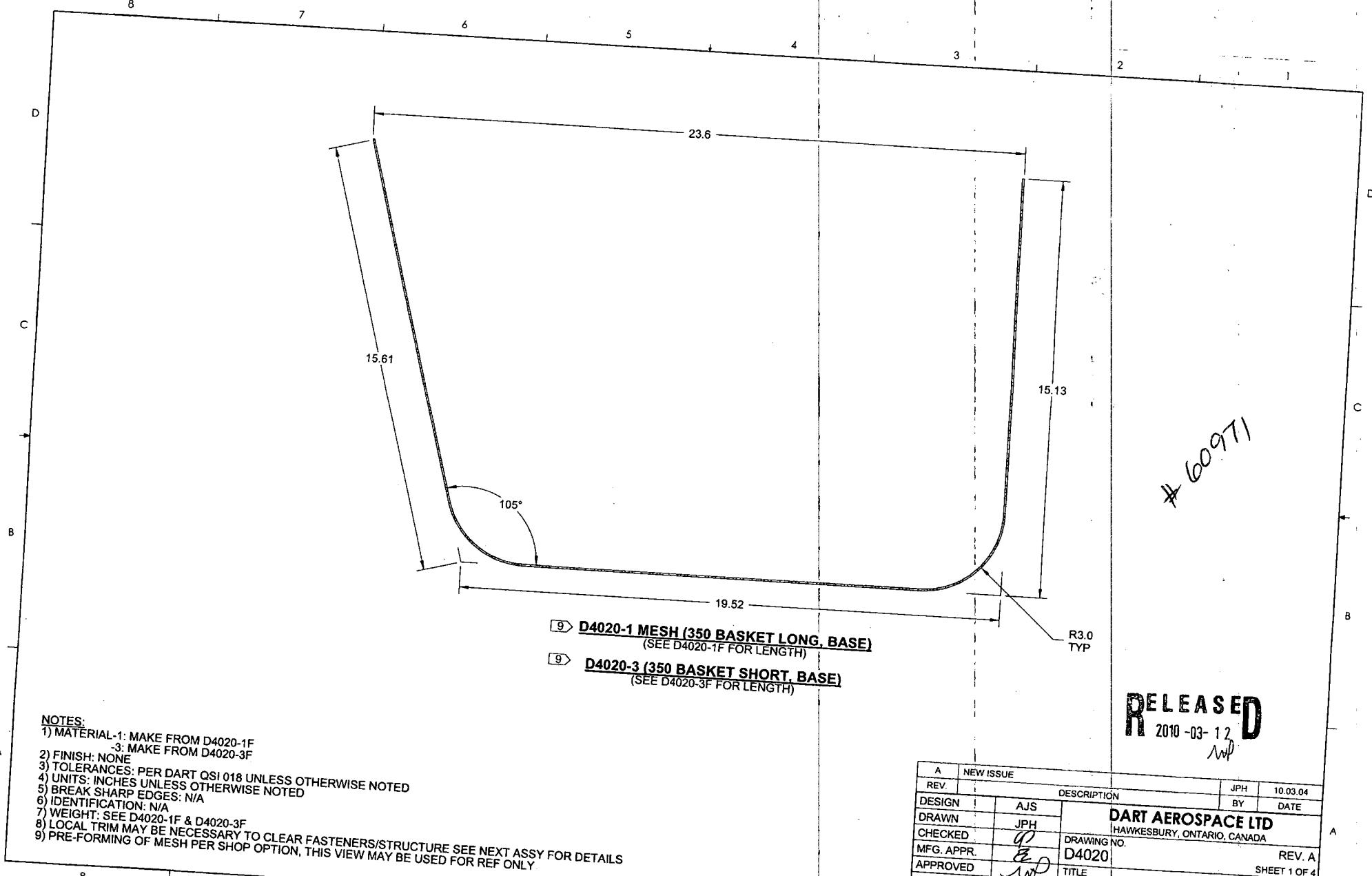
40.3192

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



RELEASED  
2010-03-12  
*[Handwritten signature]*

A NEW ISSUE		JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>		
MFG. APPR.	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>	REV. A	SHEET 1 OF 4
DE APPR.	<i>[Signature]</i>	350 BASKET MESH (BASE)	
DATE	10.03.04	SCALE	NTS

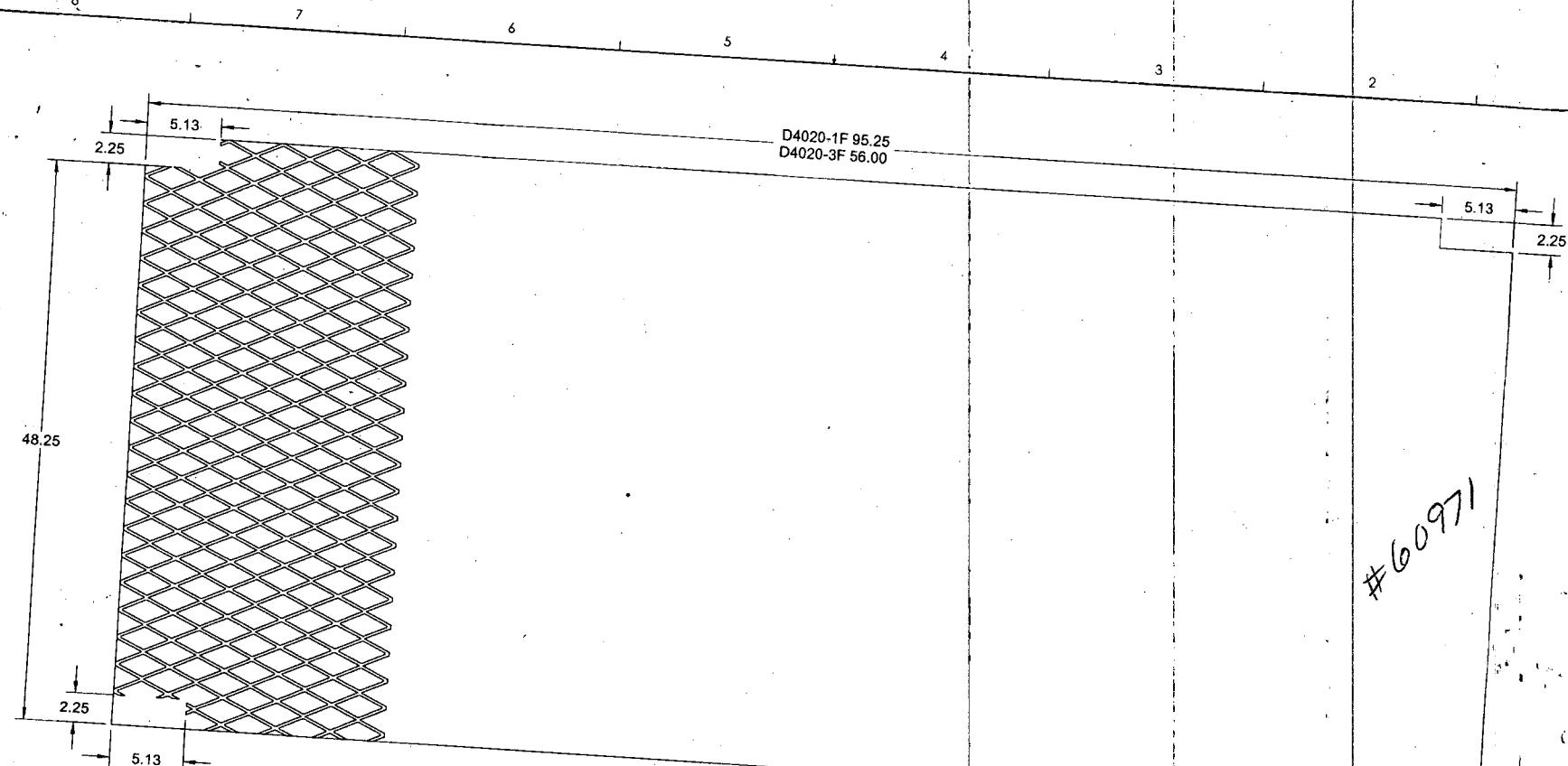
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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- ⑧ **D4020-1F MESH (350 BASKET LONG BASE)**  
(LOCAL SECTION MESH SHOWN FOR CLARITY)
- ⑧ **D4020-3F MESH (350 BASKET SHORT. BASE)**  
(LOCAL SECTION MESH SHOWN FOR CLARITY)

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F  
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -1F: 17.33 lbs APPROX  
-3F: 10.16 lbs APPROX
- 8) TOLERANCE ON XX.XX DIMENSIONS  $\pm$  0.06.

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	90	DRAWING NO.	D4020
MFG. APPR.	ZD	REV. A	SHEET 4 OF 4
APPROVED	MM	TITLE	
DE APPR.	#	SCALE	
DATE	10.03.04	NTS	

350 BASKET MESH (BASE)

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RELEASED  
2010-03-13  
MM

W/O:		WORK ORDER CHANGES					
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